

Your trusted partner in

INDUSTRIAL

DOOR SOLUTIONS

Engineered access solutions built for
performance, safety and reliability.



BX

BX BUNKA AUSTRALIA
Bunka Shutter Group



One Brand. Total Protection. End-to-End Performance.

In demanding industrial environments, reliability, safety, compliance and operational efficiency are non-negotiable. Facilities require door systems that perform consistently under high usage, protect people and assets and meet strict regulatory requirements.

Our integrated range of Steel Roller Shutters, Fire Shutters, Folding Doors and Industrial Gates delivers a complete access solution designed to support modern industrial operations. Backed by the strength of multiple brands under one trusted group, we provide seamless project delivery, product compatibility and long term support across every stage of your facility lifecycle.

BX ARCO AUSTRALIA DOOR SYSTEMS
Part of BX Bunka Australia

BX MAX DOOR SOLUTIONS
Part of BX Bunka Australia

BX SPRINT ROLLER SHUTTERS
Part of BX Bunka Australia

BX INDUSTRIAL DOOR SERVICE
Part of BX Bunka Australia

Industrial Access Built for Performance

Steel Roller Shutters

Steel Roller Shutters provide robust, high-performance security for industrial and commercial environments. Designed to withstand demanding operating conditions, they deliver dependable access control while maintaining operational efficiency.

Product range:

- Q75/Q100 Steel Roller Shutter
- S75/S100 Steel Shutter

Fire Shutters

Fire Shutters play a critical role in protecting life, infrastructure and business continuity. Engineered to contain and slow the spread of fire and smoke, they support regulatory compliance while protecting high risk environments.

Product range:

- F75/F100 Fire Rated Shutter

Folding Doors

Folding Doors provide wide clear openings and efficient space utilisation, making them ideal for high-traffic industrial environments where access speed and versatility are essential.

Product range:

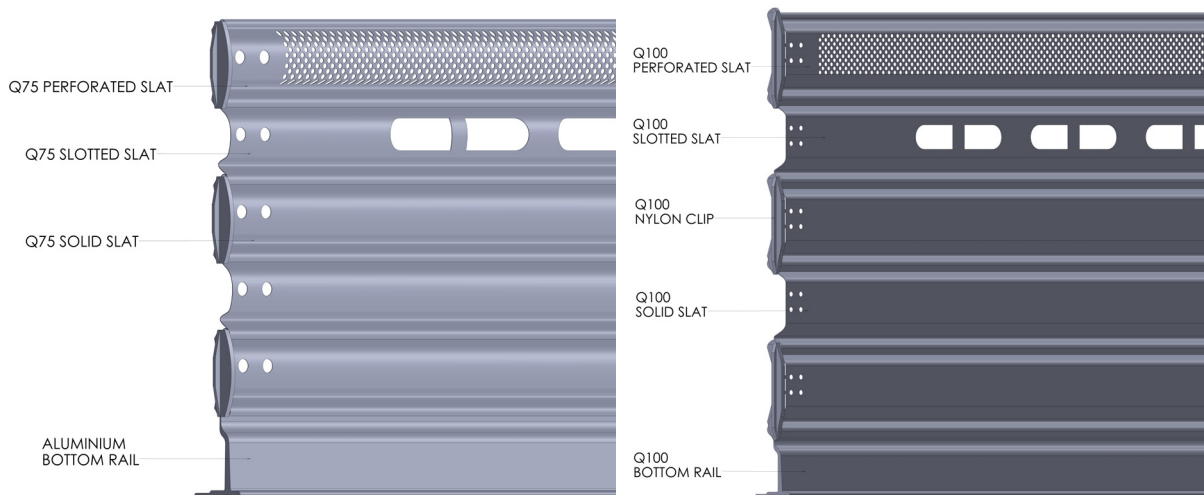
- A1000 Tilt Up Counterweight Balanced Door
- A3000 Foldaway Counterweight Balanced Door
- A4000 Counterweight Balanced Door
- A5000 Vertical Lift Counterweight Balanced Door
- Compact® Doors

Industrial Gates

Industrial gates provide secure, controlled access for high-traffic industrial sites while protecting assets and maintaining efficient vehicle flow.

Product range:

- Sliding Gate / Swing Gate



Q75/Q100 Steel Roller Shutter

Heavy-duty steel solution for industrial and commercial applications.

Standard

- The Q75 and Q100 Steel Roller Shutters are heavy-duty roll-formed steel doors designed for demanding industrial and commercial environments
- Built for durability, reliability and minimal maintenance, these shutters provide long-term protection for high-traffic or high-risk sites
- Ideal for warehouses, distribution centres, commercial premises, loading docks, mining facilities, schools, correctional centres, defence facilities and plant operations
- Available with manual, chain or electric operation to suit diverse site requirements

Technical Highlights

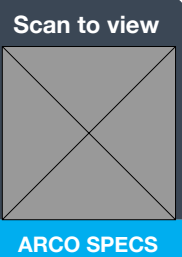
- Robust steel slats designed for strength and security
- Low-noise operation achieved through silencing strips or nylon end clips
- Replaceable slats for cost-effective long-term maintenance
- Quick lead times with Australian-made steel construction
- Cyclone rated (Q100) to AS/NZS 1170.2:2011
- Wind-rated up to C2 (Q75) and C4 (Q100) for high-exposure locations

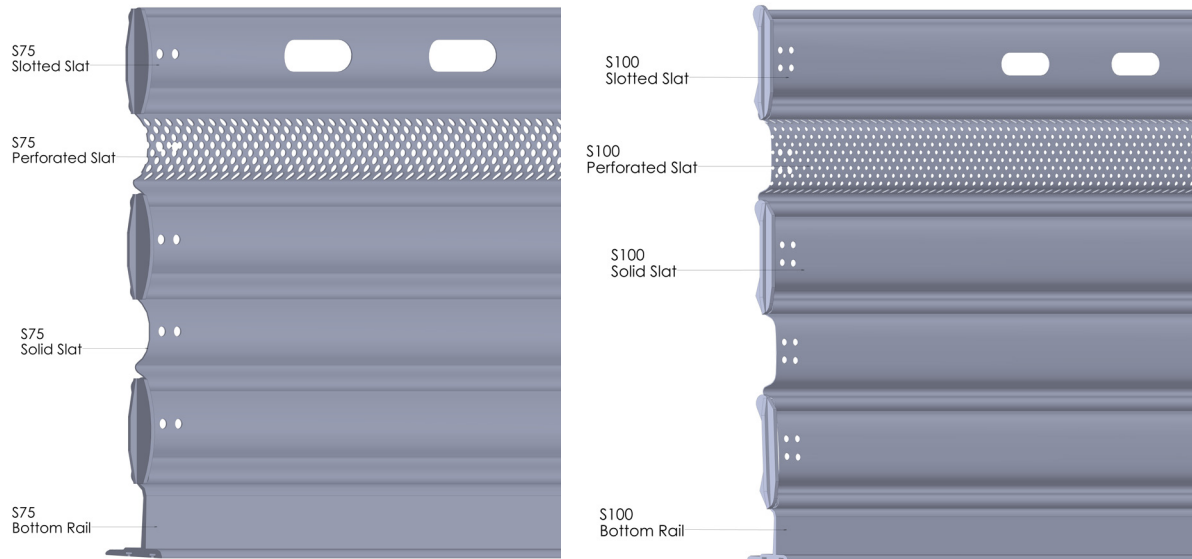
Performance & Compliance

- Provides reliable, secure closure for industrial and commercial openings
- Smooth and quiet operation supports daily high-cycle use
- Durable roll-formed steel construction ensures long service life with minimal maintenance
- Flexible operation options for manual, chain, or motorised control
- Compliance with Australian cyclone and wind load standards ensures suitability for exposed or high-risk sites

Application

- Warehouses, distribution centres and logistics facilities requiring secure, heavy-duty access
- Commercial premises and retail loading docks
- Mining, defence and industrial plant facilities
- Schools, tertiary institutions and correctional centres
- Sites exposed to high wind, cyclone or harsh environmental conditions





S75/S100 Steel Shutter

Heavy-duty steel solution for industrial and commercial security.

Standard

- Heavy-duty galvanised steel interlocking slat curtain
- Reinforced guide track system for smooth curtain travel
- Industrial-grade electric motor operation
- Manual override capability for emergency operation
- Custom manufactured to suit industrial opening sizes
- Internal or external mounting configurations
- Weather seals to reduce dust, wind and water ingress

Performance & Compliance

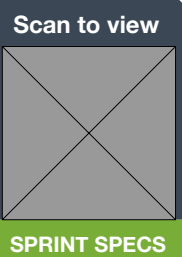
- Designed for frequent operation in industrial environments
- Engineered to withstand demanding operational and environmental conditions
- Impact resistance suitable for logistics and warehouse applications
- Smooth, reliable operation to minimise downtime
- Safety features including emergency chain operation
- Manufactured in accordance with relevant Australian Standards
- Electrical and mechanical components compliant with Australian safety regulations

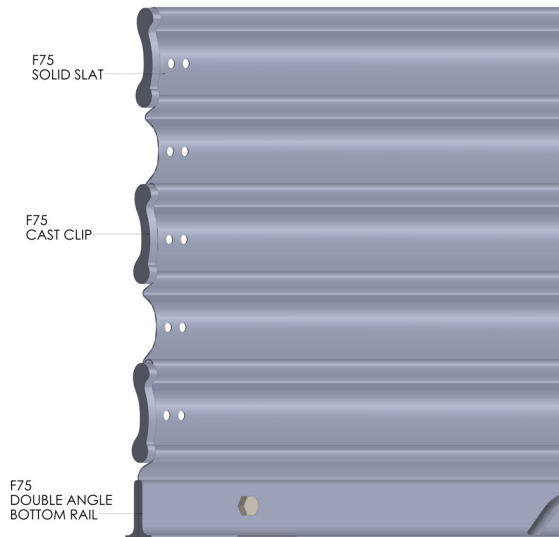
Technical Highlights

- Roll-formed steel slats designed for structural strength and impact resistance
- Precision drum and axle assembly for balanced operation
- Heavy-load bearing components for high-cycle applications
- Single-phase or three-phase motor options
- Chain drive or direct drive configurations available
- Programmable control systems with automation compatibility
- Optional perforated or slotted for airflow and visibility
- Galvanised finish with optional powder coating for corrosion protection

Application

- Warehousing and distribution facilities
- Manufacturing and processing plants
- Loading docks and logistics centres
- Mining and heavy industry operations
- Transport and infrastructure facilities
- Storage and plant room security
- Food production and cold storage environments





F75 / F100 Fire Rated Shutters

Certified fire-rated protection up to 120 minutes.

Standard

- Fire-rated steel curtain certified to Australian standards
- Galvanised steel construction for durability or optional powdercoating available
- Integrated guide tracks for smooth, reliable operation
- Electric motor operation with manual emergency override
- Mandatory fail-safe automatic closing on fire signal
- Standard canopy to cover drum reducing smoke infiltration
- Custom sizes to suit industrial openings

Technical Highlights

- Curtain: Interlocking steel slats designed for high-temperature performance
- Drive: Motorised with chain or direct drive options; single or three-phase power
- Controls: Fire detection system integration with automatic activation
- Optional: Powdercoated finish for corrosion protection
- Tested to Australian and International fire standards

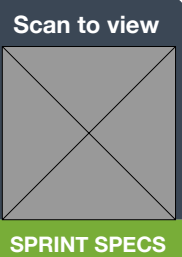
Performance & Compliance

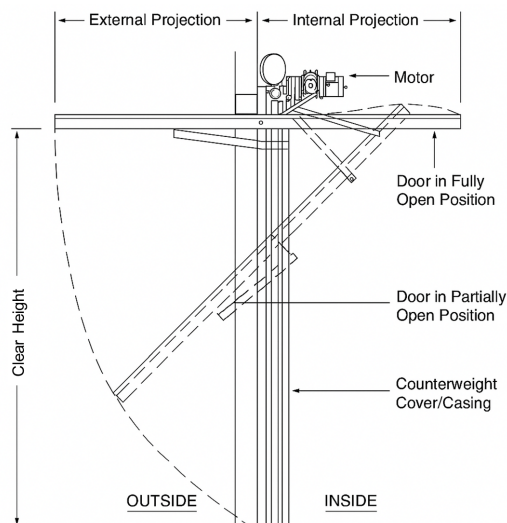
- F75 / F100 certification for 120 minutes fire resistance
- Maintains integrity under high heat exposure
- Automatic closure ensures rapid compartmentalisation
- Reduces smoke and flame spread within buildings
- Meets AS1530.4, AS1905.2 and relevant local building code requirements
- Designed for high-traffic industrial areas requiring safe, compliant operation

Application

These fire shutters provide protection for:

- All commercial and industrial spaces
- Factories, workshops and storerooms
- Shopping centres, supermarkets and clubs
- Flammable materials areas
- Important document and data storage rooms





A1000 Tilt Up Counterweight Balanced Door

Custom-built counterweight tilt door for secure operation up to 7m openings.

Standard

- The A1000 is a custom tilt-up counterweight balanced door designed for industrial facilities requiring security, reliability and low maintenance
- Suitable for openings from 1m up to 7m wide, with larger spans handled by the A3000
- Ideal for warehouses, manufacturing plants and logistics hubs where high-cycle operation and operational efficiency are essential
- Available in manual or motorised operation, with additional locking systems for enhanced industrial security

Technical Highlights

- Custom-built for each application, tailored to industrial workflow and site-specific requirements
- High-security construction with low-noise operation, ideal for work environments with minimal disruption
- Designed for over 100,000 cycles annually with minimal maintenance (application dependent)
- Accepts a wide range of cladding and glazing materials for functional protection or industrial aesthetics
- Designed to withstand site-specific wind loads in compliance with AS/NZS 1170.2:2021

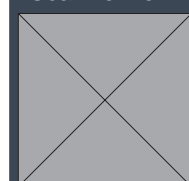
Performance & Compliance

- Reliable, smooth operation supports continuous high-cycle industrial use
- Durable counterweight mechanism ensures long-term performance and reduced downtime
- Low maintenance reduces operational costs while maintaining high security
- Compliant with Australian standards for wind loading and industrial structural requirements
- Optional locking systems provide additional protection for assets and equipment

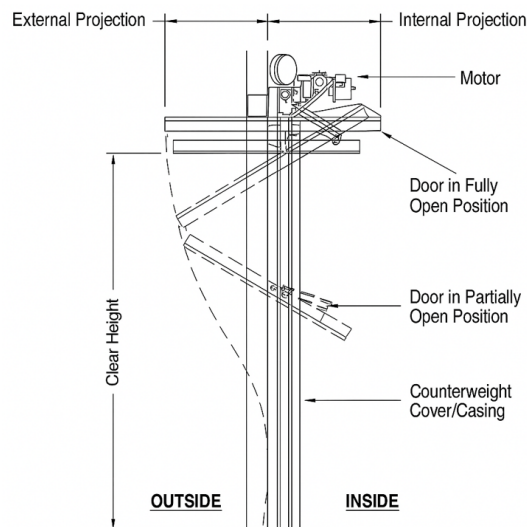
Application

- Warehouses, distribution centres and logistics hubs
- Industrial workshops and manufacturing facilities with openings up to 7m
- Facilities requiring high-cycle, low-maintenance and secure access
- Industrial environments where minimal noise and reliable operation are critical
- Sites needing versatile cladding or glazing options for functional or aesthetic requirements

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A3000 Foldaway Counterweight Balanced Door

Heavy-duty foldaway door providing secure, durable large-span access solutions.

Standard

- The A3000 is a bi-fold counterweight balanced door engineered for industrial facilities requiring large-scale access, security and minimal internal projection
- Custom-built to span openings from 1m up to 30m wide, making it ideal for warehouses, manufacturing plants and heavy-duty workshops
- Minimal headroom requirements allow integration into existing industrial layouts without impacting internal space
- Available in manual or motorised operation, with additional locking systems for enhanced industrial security

Technical Highlights

- Minimal internal projection with low headroom for efficient use of industrial space
- Bi-fold design capable of spanning up to 30m wide for large-scale facilities
- Designed for over 100,000 cycles annually with minimal maintenance (application dependent)
- Accepts a wide range of industrial cladding and glazing materials to suit functional or aesthetic requirements
- Designed to withstand site-specific wind loads, including cyclonic conditions, in accordance with AS/NZS 1170.2:2021
- Manual or motorised operation options for flexible industrial workflows

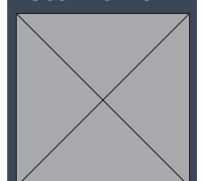
Performance & Compliance

- High-strength construction ensures long-term durability and reliability in high-traffic industrial environments
- Smooth, quiet operation reduces operational noise and wear on adjacent machinery or storage
- Low maintenance design reduces downtime and operational costs
- Compliant with Australian industrial wind load and structural standards
- Optional security enhancements provide robust protection for high-value industrial assets

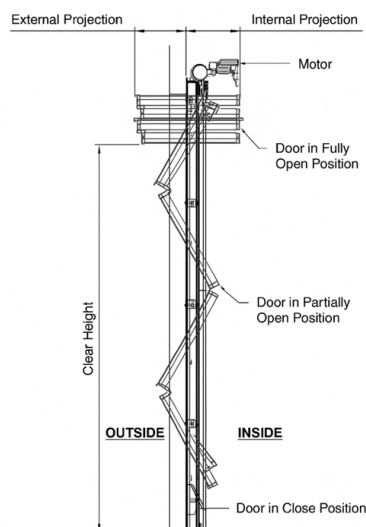
Application

- Large-scale warehouses, logistics centres and distribution hubs
- Manufacturing and processing plants requiring high-cycle, wide-span doors
- Aviation hangars, heavy industrial workshops and large maintenance facilities
- Facilities needing minimal internal projection to maximise usable workspace
- High-traffic industrial environments requiring secure, durable and low-maintenance door systems

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ARCO SPECS



A4000 Vertical Quad-Fold Counterweight Balanced Door

Four-leaf Bi-Fold Counterweight Balanced Door

Standard

- The A4000 is a four-leaf vertical fold counterweight balanced door engineered for industrial facilities requiring very high openings, security and efficient use of space
- Designed to deliver robust performance with minimal internal projection, making it ideal for warehouses, manufacturing plants and large-scale workshops
- Available with optional electric or magnetic locks for enhanced industrial security
- Suitable for high-traffic industrial operations needing reliable, high-cycle access

Performance & Compliance

- High-strength construction delivers reliable, long-term operation in high-traffic industrial environments
- Smooth, low-noise operation supports safe industrial workflows and reduces wear on machinery or materials
- Minimal maintenance design reduces downtime and operational costs
- Compliant with Australian industrial wind load and structural standards, suitable for exposed sites
- Optional locking systems provide robust security for valuable assets and equipment

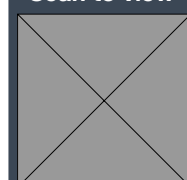
Application

- Industrial warehouses, distribution centres and logistics hubs with very high openings
- Manufacturing and processing plants requiring large-scale access and high-cycle doors
- Aviation hangars, heavy workshops and large-scale industrial facilities
- Facilities needing minimal internal projection to maximise internal operational space
- Sites requiring durable, high-performance doors capable of continuous, heavy-duty industrial use

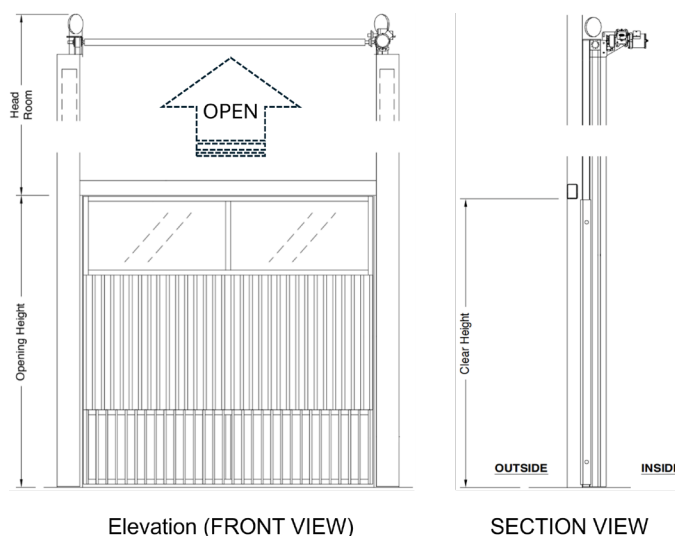
Technical Highlights

- Four-leaf foldaway design allows very high openings with only around one-eighth of the opening height needed for internal projection
- Soft start/close motor system ensures quiet and smooth operation, reducing noise in industrial environments
- Designed for over 100,000 cycles annually with minimal maintenance (application dependent)
- Accepts a wide range of industrial cladding and glazing materials for functional protection or aesthetic integration
- Designed to withstand site-specific wind loads, including cyclonic conditions, in compliance with AS/ NZS 1170.2:2021

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ARCO SPECS



A5000 Vertical Lift Counterweight Balanced Door

Four-leaf Bi-Fold Counterweight Balanced Door

Standard

- The A5000 is a custom vertical lift counterweight balanced door engineered for industrial environments requiring high security, durability and operational efficiency
- Suitable for small to large industrial openings, including warehouses, manufacturing plants and distribution centres
- Ideal for facilities where noise or temperature control, high reliability and minimal maintenance are critical
- Available in manual or motorised operation with versatile cladding and glazing options

Performance & Compliance

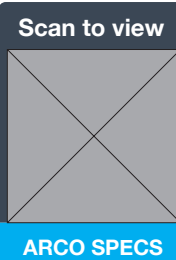
- Delivers reliable, smooth operation under continuous high-cycle industrial conditions
- Durable counterweight mechanism ensures minimal downtime and long service life
- Noise and environmental control options support workplace safety and operational efficiency
- Compliant with Australian industrial and structural standards
- Non-intrusive to building façades, allowing integration with industrial layouts and equipment

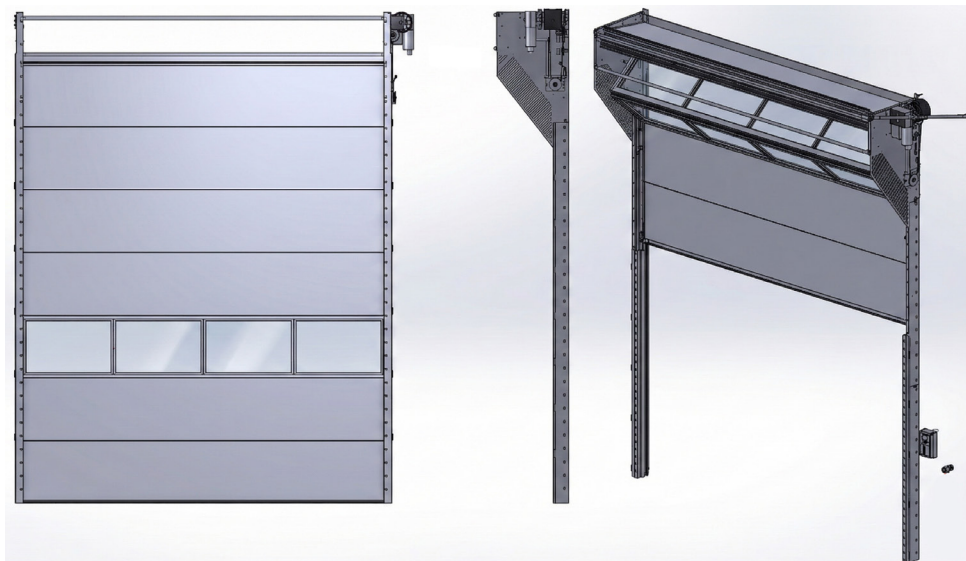
Application

- Warehouses, distribution centres and logistics hubs requiring high-cycle, secure access
- Manufacturing plants, assembly lines and industrial workshops
- Facilities needing temperature or noise control in sensitive production or storage areas
- Large or small industrial openings where space efficiency and reliability are essential
- Heavy-duty industrial sites demanding robust, low-maintenance door systems

Technical Highlights

- Vertical lift design maximises internal space and minimises interference with machinery or storage
- Engineered for over 100,000 operational cycles annually with minimal maintenance, ideal for high-traffic industrial use
- Supports noise and temperature control through appropriate cladding, maintaining safe and efficient work environments
- Accepts a wide range of industrial-grade cladding and glazing materials for functional protection or aesthetic integration
- Designed to withstand site-specific wind loads according to AS/NZS 1170.2:2021
- Flexible operation: manual or motorised for varied industrial workflow requirements





Compact® Doors

Innovative folding design that maximises space, style and flexibility.

Standard

- Compact vertical or horizontal folding design for minimal spatial footprint
- Galvanised steel or aluminium construction for long term durability
- Electric motor operation with manual override for emergency access
- Integrated guide tracks for smooth and quiet operation
- Seals to reduce drafts, dust and water ingress
- Customised sizing to suit industrial openings
- Suitable for internal or external mounting

Technical Highlights

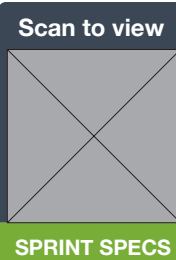
- Curtain: High-strength steel/aluminium panels for industrial wear resistance
- Drive: Heavy-duty motor with chain or direct drive options
- Control: Programmable control panels with automation integration
- Optional: Powdercoated or anodised finishes for corrosion protection
- Designed for high-cycle industrial use
- Compact barrel design minimises structural intrusion
- Optional integration with access control or safety systems

Performance & Compliance

- Designed for frequent industrial operation with minimal maintenance
- Smooth, reliable opening and closing even under high-use conditions
- Impact-resistant curtain construction for heavy-duty environments
- Weather and dust seals enhance operational efficiency
- Complies with Australian safety and electrical standards
- Tested for durability and operational performance

Application

- Warehouses and distribution centres
- Manufacturing and processing facilities
- Cold storage and food production environments
- Loading docks and service entrances
- Transport depots and industrial logistics hubs
- Plant rooms and utility areas



Sliding Gate / Swing Gate

Key Features

- Heavy-Duty Construction
- Custom Engineering
- Safety and Compliance
- Low Maintenance Design
- Security Enhancements
- Aesthetic Options

Application

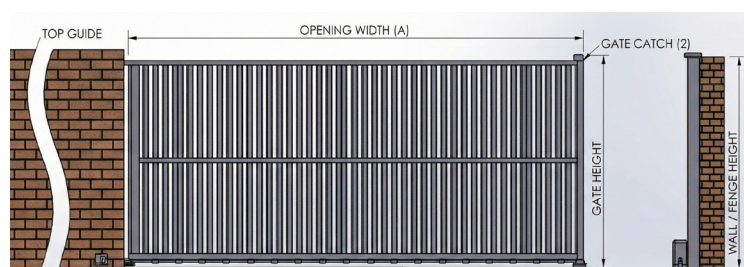
- Industrial Facilities
- Commercial Properties
- Transport & Logistics
- Government & Defence
- Education

Additional Notes

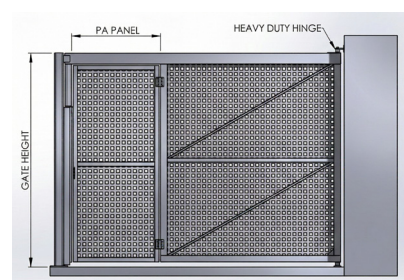
- Soft start/stop motor options
- Battery backups
- Manual override
- Programmable logic controllers
- Custom made gates
- Heavy duty for industrial/commercial applications

Feature	Sliding Gates			Swing Gates	
Door Type	ASLG Floor Track	ASLG 20 Top Hung	ASLG 30 Cantilever	ASWG 10 Single Swing	ASWG 20 Bi-Parting
Span Width	≤ 30,000mm (30m)	≤ 30,000mm (30m)	≤ 30,000mm (30m)	Up to 6m	Up to 9m
Operation	Manual or motorised	Manual or motorised	Manual or motorised	Manual or motorised	Manual or motorised
Motorisation	Electric motor	Electric motor	Electric motor	Electric motor	Electric motor

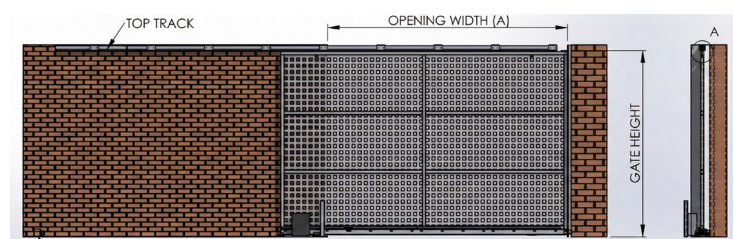
Floor track Sliding Gate



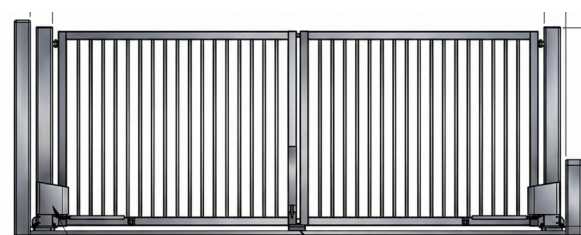
Single Swing Gate



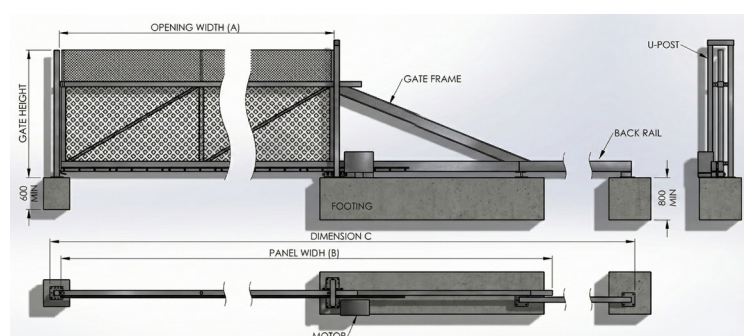
Top Hung Sliding Gate



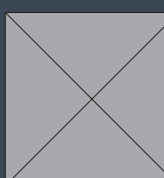
Bi-Part Swing Gate



Cantilever Sliding Gate



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ARCO SPECS

Matrix

Technical Sheet Comparisons

Product Overview

	Steel Roller Shutter	Fire Shutter	Folding Door	Industrial Gates
Best For	Warehouses, loading docks, plant rooms and general industrial facilities needing strong, low-maintenance security	Fire-separated zones, storage areas, public buildings and facilities requiring up to 120-minute fire rating	Distribution centres, manufacturing plants, hangars and high-traffic industrial sites with wide or high openings	Industrial estates, logistics hubs, transport yards and high-security compounds
Primary Customer Need	Secure, durable closure for daily industrial operations	Certified fire protection and regulatory compliance	Large-span, high-cycle access with space efficiency	Secure perimeter control and managed vehicle access

Steel Roller Shutters

	Q75 Steel Roller Shutter	Q100 Steel Roller Shutter	S75 Steel Shutter	S100 Steel Shutter
Slat Size	75mm roll-formed slat	100mm roll-formed slat	75mm roll-formed slat	100mm roll-formed slat
Slat Thickness	0.6mm, 0.8mm, 1mm	0.8mm, 1mm, 1.2mm	0.8mm, 1mm	0.8mm, 1mm
Max Width	5.5m (0.6mm) 6.5m (0.8mm)	Up to 14m (1mm & 1.2mm)	Up to 12m (single span)	Up to 12m (single span) Over 12m requires in-house engineering consultation
Finish	Galvanised, powdercoat, or stocked COLORBOND® (limited range)	Galvanised, powdercoat, or stocked COLORBOND® (limited range)	Galvanised or powdercoat	Galvanised or powdercoat
Ventilation	Ventilation, Multi-hole (40%) option, slotted slats 100mm wide x 25mm high (engineer will have to provide this)	D-slotted (19%) or Multi-hole (40%)	Optional multi-hole or slotting for airflow	Optional multi-hole or slotting for airflow
Guides	- Standard 2mm guide with silencing strip (60mm guide) - Optional Flat Bar Windlocked Guide	- Standard 2mm guide with silencing strip (U100mm guide) - Optional G-Guide - Optional Heavy-Duty Windlocked Guide (for cyclonic conditions)	75mm, 100mm, Windlocked Guides	75mm, 100mm, Windlocked Guides
Operation	- Manual 2.4m wide to 2.4m high - Electric for larger shutters	- Chain up to 25m² - Electric 1Hp motor	- Options for smaller shutters include; Hand operated, hoist, motorised - Motorised is only option for larger shutters	- Options for smaller shutters include; Hand operated, hoist, motorised - Motorised is only option for larger shutters
Bottom Rail	Aluminium (with weather seal option) or Steel 50x50mm angle (we also have 75x50mm rhs box bottom rail with weather seal)	Aluminium (with weather seal option) or Steel 50x50mm angle (we also have 75x50mm rhs box bottom rail with weather seal)	Aluminium or steel box bottom rail, included weather seal	Aluminium or steel box bottom rail, included weather seal
Applications	Small to medium openings, schools, sheds	Large spans, cyclonic/high wind sites	Retail, commercial, light industrial sites	Warehouses, factories, heavy-duty industrial sites

Matrix

Folding Doors

	A1000	A3000	A4000	A5000	Compact® Doors
Door Type	Vertical Tilt Counterweight Balanced Door	Vertical Bi-Fold Counterweight Balanced Door	Four-leaf Foldaway Counterweight Balanced Door	Vertical Lift Counterweight Balanced Door	Folding sectional door (Insulated sandwich panels with CFC-free polystyrene foam core and aluminium stucco-finished cladding)
Span Width	Custom designed (Wind Load, Size, Application dependent)	Custom designed (Wind Load, Size, Application dependent)	High openings from 6m to 10m	Suitable for large or small openings	Up to 7000mm (max 7960mm high)
Operation	Manual (Size & Weight dependent) or motorised	Manual (Size & Weight dependent) or motorised	Motorised as standard	Manual or motorised	Motorised as standard. Vertical folding design with no overhead tracks
Cycles	Over 100,000 cycles annually with minimal maintenance	Over 100,000 cycles annually with minimal maintenance	Over 100,000 cycles annually with minimal maintenance	Over 100,000 cycles annually with minimal maintenance	N/A
Noise	Low-noise operation, suitable for sound-sensitive areas	Quiet and smooth operation	Ramp-up and ramp-down motor provides quiet and smooth operation	Designed for quiet operation with efficient sealing	Low-noise motorised system with minimal energy use
Motorisation	Includes guides, torque limiter drive unit, limit switches, overhead shaft and control system	Includes guides, torque limiter drive unit, limit switches, overhead shaft and control system	Variable drive unit with manual release, limit switches, overhead shaft and control system	Variable drive unit with manual release, limit switches, overhead shaft and control system	High-speed motor with optional frequency inverter
Cladding / Glazing	Trimdek, Custom Orb, laminated glass, polycarbonate, Perspex, Laserlite, aluminium composite panels (ACP)	Trimdek, Custom Orb, laminated or toughened glass, polycarbonate, Perspex, Laserlite, aluminium composite panels (ACP)	Trimdek, Custom Orb, laminated or toughened glass, polycarbonate, Perspex, Laserlite, aluminium perforation panels, aluminium composite panels (ACP)	Trimdek, Custom Orb, laminated or toughened glass, polycarbonate, Perspex, Laserlite, aluminium perforation panels, aluminium composite panels (ACP)	Transparent, semi-transparent, or mixed glazing combinations
Wind Load	Designed to site-specific wind loads to AS1170.2:2021 (Certificate dependent)	Designed to site-specific wind loads to AS1170.2:2021 (Certificate dependent)	Designed to site-specific wind loads to AS/NZS 1170.2:2021, including cyclonic conditions	Designed to site-specific wind loads to AS/NZS 1170.2:2021	N/A
Applications	Industrial and commercial facilities, schools, architectural projects, high-traffic sites	Fire and ambulance stations, aircraft hangars, transport depots, large industrial facilities	Workshops, warehouses, heavy industrial sites with very high openings	Car parks, loading docks, cool rooms, security areas, commercial and domestic facilities	Workshops, showrooms, car washes, spray booths and industrial facilities

Industrial and Commercial Operators

Operators

Brand	Application	Opener / Drive Model
GRIFCO	Roller Shutters	E-Drive
		m-Drive
		EHD Operators
		D-Drive
		HD Operators
	Fire Shutters	Fire Shutter Operators Fire Shutter Manual Hoists
GfA	Roller Shutters	Balanced Roller Shutter Drives

If you have specific requirements for bespoke motors, we can work with our supplier network to source tailored solutions.